SWASTIK-WELD
JINIK MARKETING

Swastik Weld Make Welding Wire GMAW/GTAW (MIG & TIG) for Stainless Steel

VII) ER 430 CLASSIFICATION : AWS A/SFA 5.9

Chemical Composition of ER 430 Wire:

C= 0.10 max

Mn= 0.6 max

Si= 0.5 max

Cr= 15.5-17.0

Ni= 0.6 max

Mo= 0.75 max

S= 0.03 max

P= 0.03 max

MECHANICAL PROPERTIES OF ALL WELD METAL :

UTS, Mpa= 450 min

EL%= 20 min

SWASTIK-WELD
JINIK MARKETING

TYPICAL APPLICATION OF ER 430 WIRE (MIG & TIG):

1)Typical 16Cr stainless steel wire High Corrosion resistance for welding of ferritic martensitic chrome steels and steel casting of similar composition

2) Joining and cladding of 17Cr alloy

3) Welding and caldding of automotive exhaust system components

4) For general corrosion and heat resisting application

Packing: Tig: In cut length of 1000mm in 5kgs boxes (size: 1.6, 2.0, 2.40, 3.15mm)
Mig: Continuous wire in 12.5kgs / 15kgs Plastic Spool (size: 0.80, 1.2mm)

Works: Gala No. 19, Syndicate Indl. Complex, Near Golani Naka, Near Bank of Maharashtra, Wallive Road, Vasai (E), Dist. Thane - 401 208.

Email: swastikweld@gmail.com,

Mobile: +91 9321434296, www.jinikmarketing.com